



With over 50 diverse CNC Machining & Turning Centers, complimented by a staff of highly skilled machinists, GSM has the ability to handle a wide variety of machining operations and a wide range of material types. GSM's extensive equipment portfolio allows us the flexibility to produce quantities in a very wide range. It is not unusual to have shop floor production activities for dozens of products in three or more industries in unison. Our Manufacturing engineers take full advantage of programmable machines, CAD-CAM to toolpath capability and our Visual Manufacturing Software. GSM meets the standards for Level One Sub Safe Controls.

CNC Machining & Tooling

- 25,000sf CNC Machine Facility
- 4 - CNC Horizontal Machining Centers with Pallet Changers
- YCM Supermax Vertical Machining Center & Proto Trak Lathe
- MORI SEKI SH50 High speed HMC
- MORI SEKI DG4000 High Speed HMC
- (2) MATSURA MC-700H
- 11 - CNC Vertical Machining Centers (including)
 - SUPERMAX MAX-8 REBEL
 - MATSURA 1000
- 5 - MORI SEIKI MV-40s
- 5 - CNC Lathes (including)
- TOYODA 24 in. Turning Center
- PUMA 8 in., 2" bar, Turning Center
- (2) Mori-Seiki Turning Centers
- 4 - Horizontal Boring Mills (including)
 - KURAKI 4 Axis
 - NOMURA 4 Axis
 - Manual Lathes, Mills, Grinders, etc.

